1	CLAIMS
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3	1. Apparatus comprising:
4	
5	an optical fiber; and
6	
7	a chip-level optical transceiver carried by a bench
8	disposed in a tilted state aligning the chip-level
9	optical transceiver with the optical fiber.
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11	2. Apparatus of claim 1, further comprising a package
12	securing and containing the optical fiber, the bench, and the
13	chip-level optical transceiver carried by the bench.
14	
15	3. Apparatus of claim 2, wherein the package comprises:
16	
17	a support structure securing the fiber;
18	
19	a header coupled to the support structure; and
20	
21	the bench carried by the header in front of the
22	optical fiber.

1 4. Apparatus of claim 3, wherein the package 2 hermetically seals the bench and the chip-level optical transceiver carried thereby. 3 4 5 5. Apparatus of claim 1, wherein the chip-level optical 6 transceiver comprises: 7 a light emitting device, having an output, for 8 emitting a first wavelength of light along a first 9 optical path; 10 11 12 a first photodiode for controlling the output of the light emitting device; 13 14 15 a second photodiode having an active region; 16 a lens for receiving the first wavelength of light 17 along the first optical path from the light emitting 18

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device and collimating the first wavelength of light to

the second photodiode along the first optical path; and

1 second photodiode for reflecting the first the 2 wavelength of light along the first optical path into the optical fiber along a second optical path. 3 4 5 6. Apparatus of claim 5, further comprising: 6 7 the optical fiber for transmitting second wavelength of light to the second photodiode along the 8 9 second optical path; and 10 11 the second photodiode adapted and arranged to permit the second wavelength of light to pass therethrough to 12 13 the active region thereof for conversion into an 14 electrical signal. 15 Apparatus of claim 6, wherein the first wavelength 16 7. of light is different from the second wavelength of light.

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8. Apparatus comprising: 2 3 an optical fiber; 4 5 a header mounted adjacent the optical fiber; and 6 7 a chip-level optical transceiver supported by a 8 bench carried by the header in a tilted state aligning 9 the chip-level optical transceiver components with the 10 optical fiber. 11 12 9. Apparatus of claim 8, further comprising: 13 14 a support structure securing the fiber; and 15 16 the header coupled to the support structure. 17 18 10. Apparatus of claim 9, wherein the support structure 19 and the header cooperate to hermetically seal the bench and 20 the chip-level optical transceiver carried thereby.

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Τ	11. Apparatus of claim 8, wherein the chip-level optical
2	transceiver comprises:
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4	a light emitting device, having an output, for
5	emitting a first wavelength of light along a first
6	optical path;
7	
8	a first photodiode for controlling the output of the
9	light emitting device;
LO	
L1	a second photodiode having an active region;
L2	
L3	a lens for receiving the first wavelength of light
L 4	along the first optical path from the light emitting
L5	device and collimating the first wavelength of light to
L6	the second photodiode along the first optical path; and
L7	
L8	the second photodiode for reflecting the first
L9	wavelength of light along the first optical path into the
20	optical fiber along a second optical path.

1 12. Apparatus of claim 11, further comprising: 2 3 optical fiber for transmitting a second wavelength of light to the second photodiode along the 4 5 second optical path; and 6 7 the second photodiode adapted and arranged to permit 8 the second wavelength of light to pass therethrough to 9 the active region thereof for conversion into an 10 electrical signal. 11 12 13. Apparatus of claim 12, wherein the first wavelength 13 of light is different from the second wavelength of light. 14 15 14. Apparatus of claim 12, wherein the first optical 16 path is coincident to the second optical path.

15. Apparatus comprising: 1 2 a package including a header; 3 4 5 an optical fiber extending into the package, and secured thereby adjacent the header; and 6 7 8 a chip-level optical transceiver supported by a 9 bench carried by the header in a tilted state aligning the chip-level optical transceiver components with the 10 11 optical fiber. 12 13 16. Apparatus of claim 15, wherein the hermetically seals the bench and the chip-level optical 14 15 transceiver carried thereby. 16 17. Apparatus of claim 15, wherein the chip-level 17 optical transceiver comprises: 18 19 a light emitting device, having an output, 20 21 emitting a first wavelength of light along a first 22 optical path;

1	a first photodiode for controlling the output of the
2	light emitting device;
3	
4	a second photodiode having an active region;
5	
6	a lens for receiving the first wavelength of light
7	along the first optical path from the light emitting
8	device and collimating the first wavelength of light to
9	the second photodiode along the first optical path; and
10	
11	the second photodiode for reflecting the first
12	wavelength of light along the first optical path into the
13	optical fiber along a second optical path.
14	
15	18. Apparatus of claim 17, further comprising:
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17	the optical fiber for transmitting a second
18	wavelength of light to the second photodiode along the
19	second optical path; and
20	
21	the second photodiode adapted and arranged to permit
22	the second wavelength of light to pass therethrough to

- 1 the active region thereof for conversion into an
- 2 electrical signal.

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- 4 19. Apparatus of claim 18, wherein the first wavelength
- 5 of light is different from the second wavelength of light.

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- 7 20. Apparatus of claim 18, wherein the first optical
- 8 path is coincident to the second optical path.